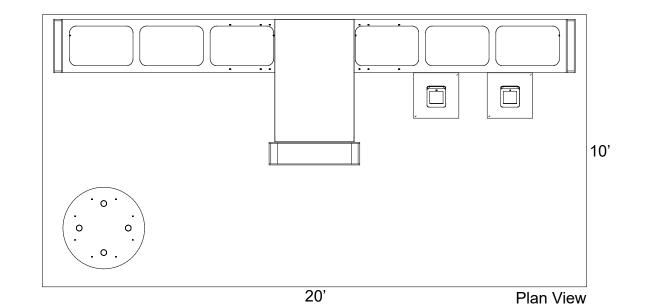
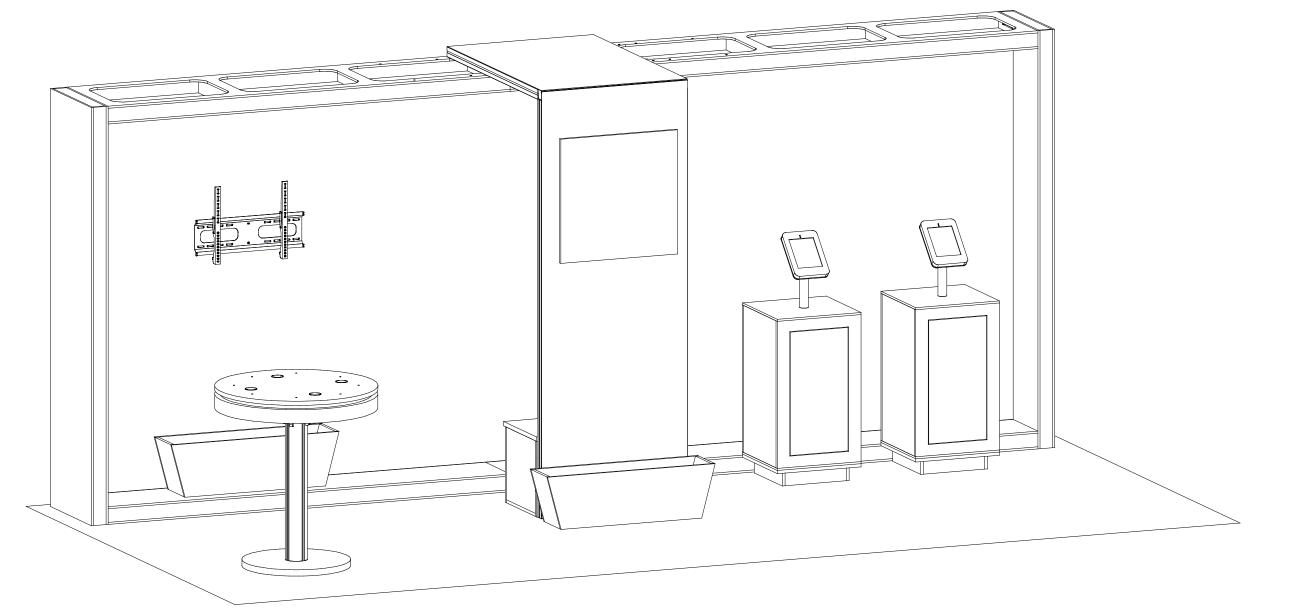


Order #XXXXX RE-2119 - 10' x 20' Custom Lightbox

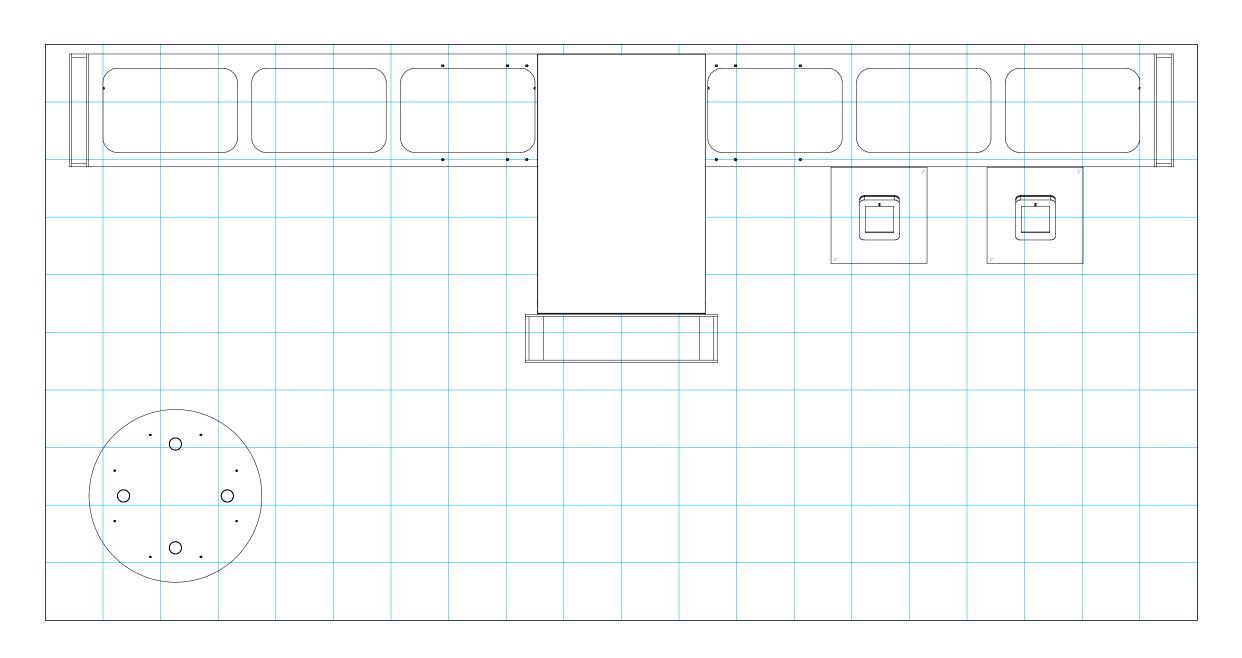


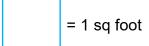
















## General Setup Instructions

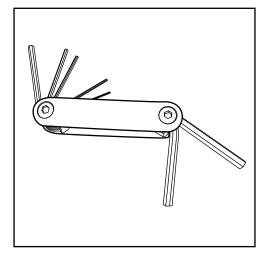
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

# Cleaning & Packing

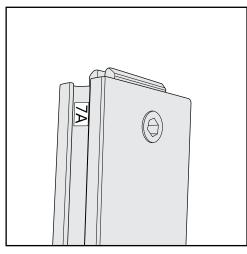
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

# Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



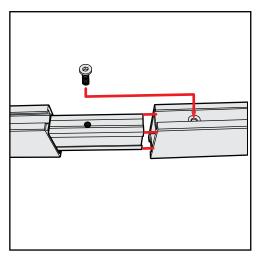
Hex Tool - Essential for Assembly



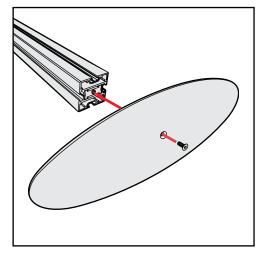
Part Identification - Numbering



# MARNING



Spline Connection



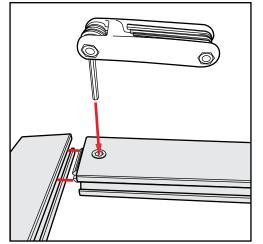
**Base Plate & Extrusion Connection** 



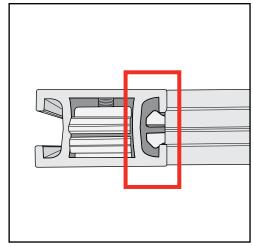
DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED



**Extrusion & Lock Connection** 



**Engaged Lock** 



**ALL CONNECTIONS MUST** BE TIGHTLY SECURED

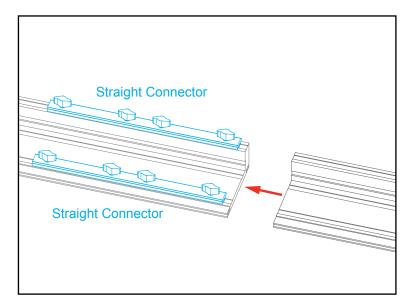


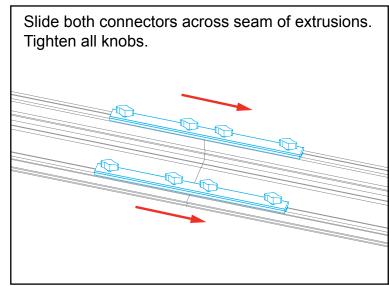


# **Straight Connection**

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

# Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

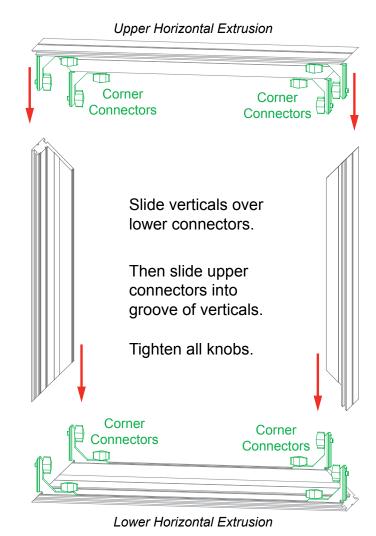
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

## **Corner Connection**

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of **lower** horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

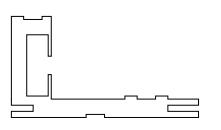
## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.



Adjust connectors if necessary to prevent gaps in connection.





CEI110 Profile





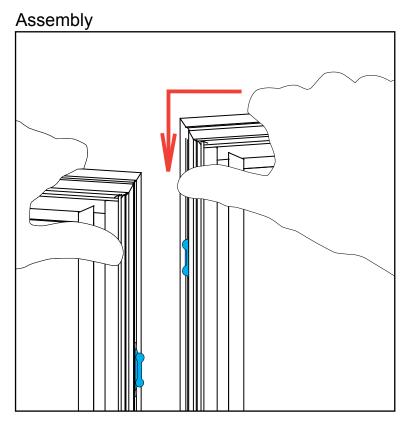


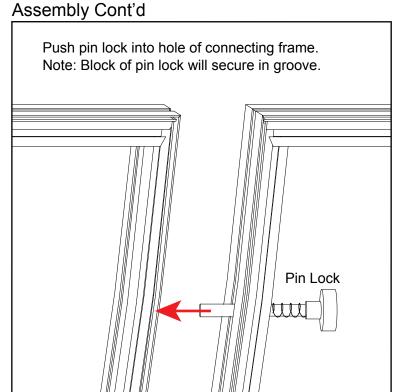
## Side-by-Side Assembly

- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

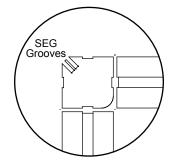
## Side-by-Side Disassembly

- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detatch.









Top View Note: Orientation of Corner Connector may change.

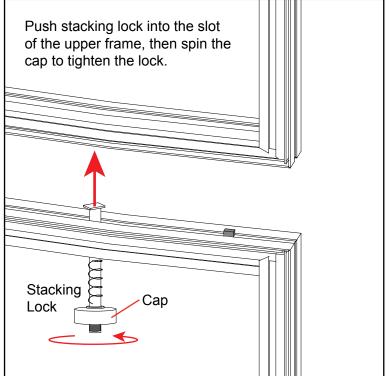
# Stacking Assembly

- 1) Place one horizontal frame on top of the other, lining up the center grooves.
- 2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

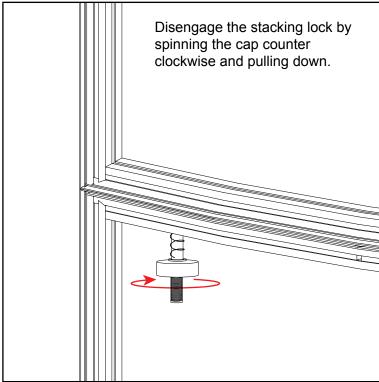
# **Stacking Disassembly**

- 1) Turn the stacking lock counter-clockwise to loosen.
- 2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.

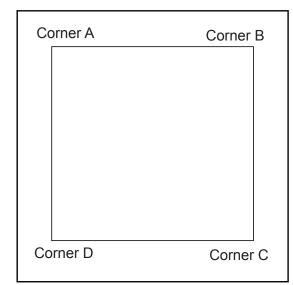




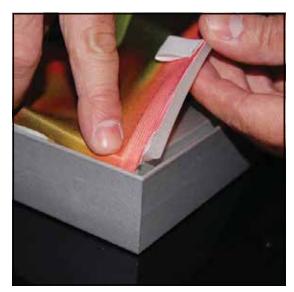








It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



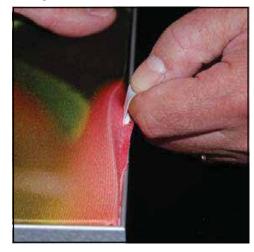
Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Once all corners are inserted, press one silicon edge into channel from corners and work toward the center.

Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

**Graphic Removal** 



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



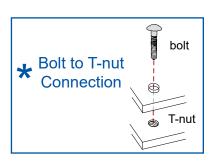
# CRATE PACKING





## Order #XXXXX Backwall Assembly

ltem	Qty.	Description
Α	1	4"w x 94"h x 23.5"d Wall Panel w/ CEI110
В	1	4"w x 94"h x 23.5"d Wall Panel w/ CEI110
С	1	96"w x 4"h x 23.5"h Floor Panel w/ CEI110
D	1	30"w x 4"h x 23.5"h Floor Panel w/ CEI110
Ε	1	96"w x 4"h x 23.5"h Floor Panel w/ CEI110
F	1	96"w x 4"h x 23.5"h Ceiling Panel w/ CEI110
G	1	30"w x 4"h x 23.5"h Ceiling Panel w/ CEI110
Н	1	96"w x 4"h x 23.5"h Ceiling Panel w/ CEI110
1	1	86"h CEI110 Vertical Extrusion
2	1	86"h CEI110 Vertical Extrusion
3	1	96"w CEI110 Horizontal Extrusion
4	1	33.647"w CEI110 Horizontal Extrusion
5	1	96"w CEI110 Horizontal Extrusion
6	1	96"w CEI110 Horizontal Extrusion
7	1	33.647"w CEI110 Horizontal Extrusion
8	1	96"w CEI110 Horizontal Extrusion
9	2	82.353"h Z45 Vertical Extrusion
10	2	82.353"h Z45 Vertical Extrusion



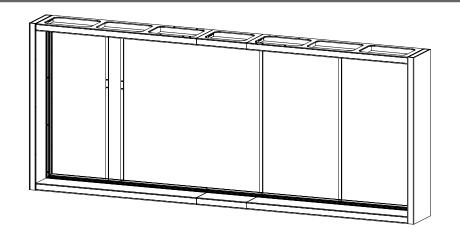




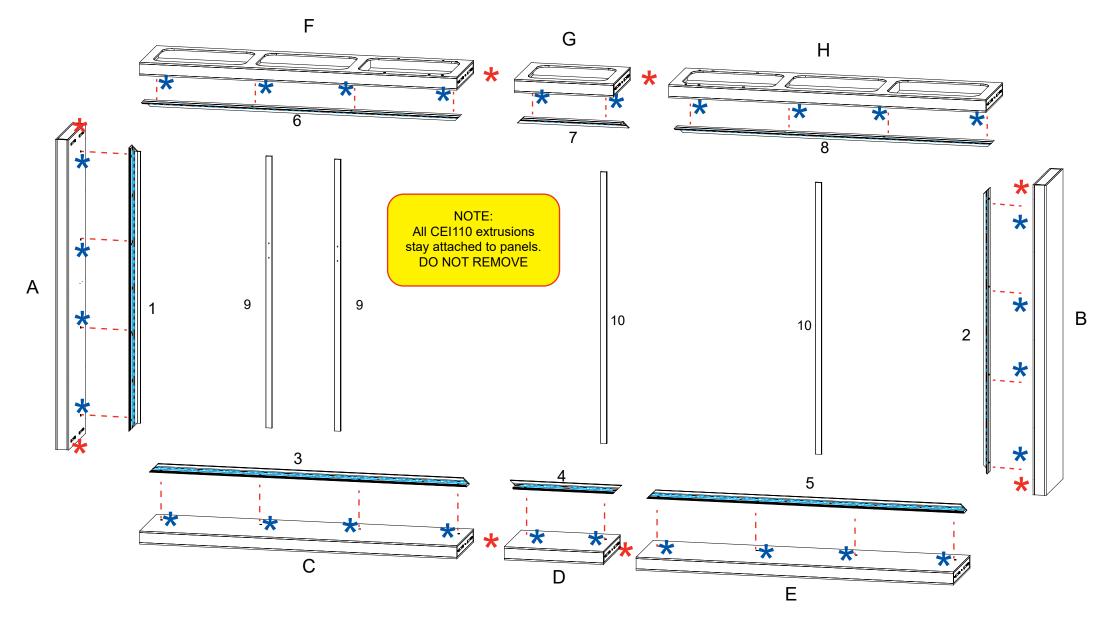


Place hex tool in hole on side of panel. Rotate to activate lock & secure panels together.

- 1) Attach CEI110 extrusions [1] through [8] to panels [A] through [H] as shown, using Bolt to T-Nut Connection.
- 2) Assemble panels [C-D-E] & [F-G-H] between panels [A] & [B] using roto cam locks See Roto Cam Lock Connection detail.
- 3) Connect CEI110 extrusions together using straight and corner connectors. *Refer to the CEI110 Frame Assembly general information page.*
- 4) Attach verticals [9,10] between horizontal extrusions on panels, as shown.



When assembled



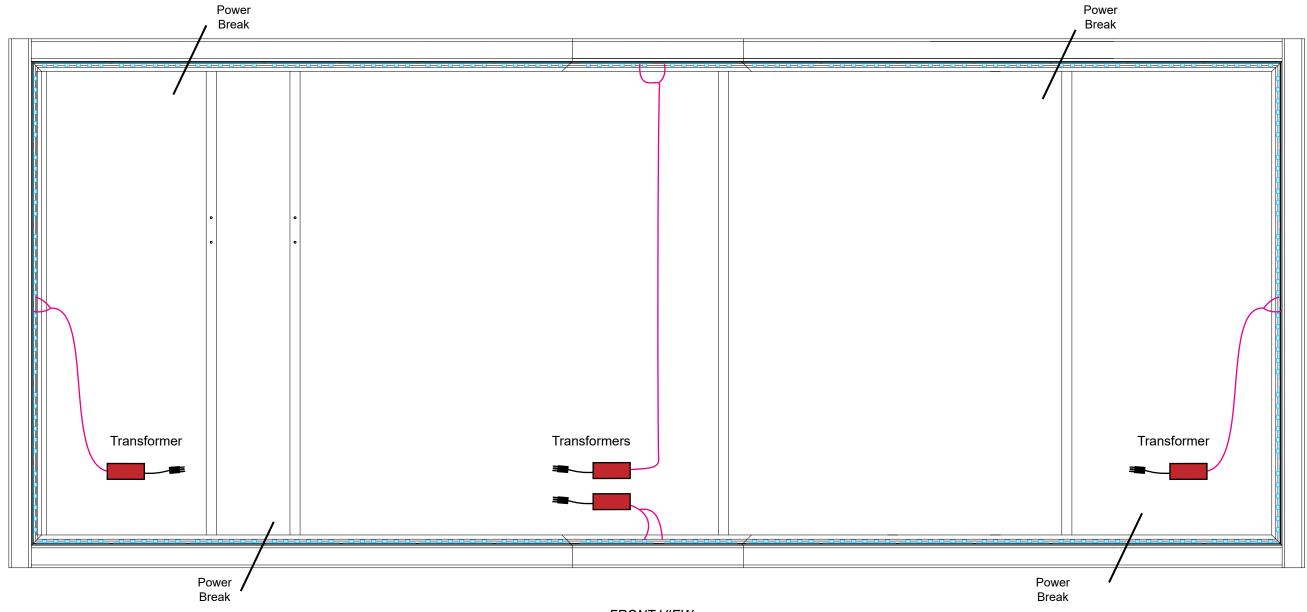




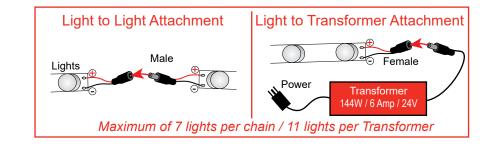
## Order #XXXXX Lightbox Wiring

#### Steps:

1) Connect power cords to Supernova lights, as shown.







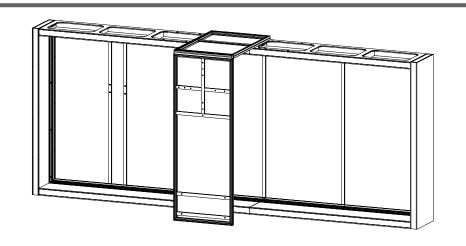




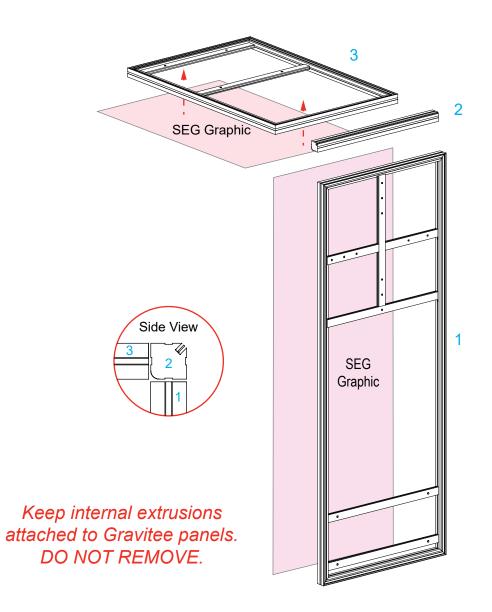
## Order #XXXXX Arch Assembly

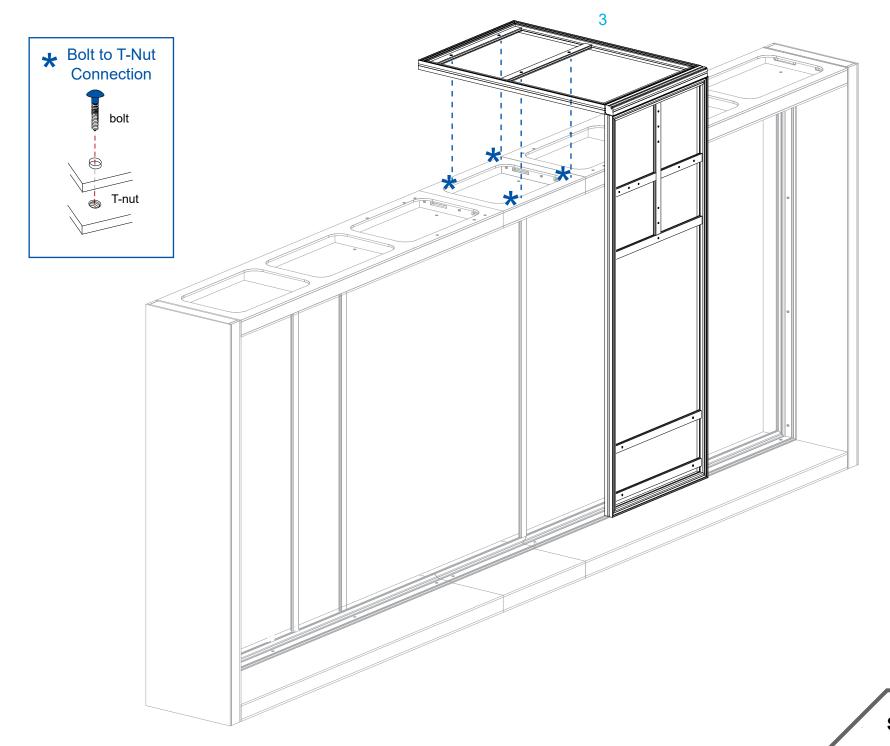
Item	Qty.	Description
1	1	35"w x 94"h Gravitee Panel
2	1	35"w Gravitee Corner Connector
3	1	35"w x 52"d Gravitee Ceiling Pane

- 1) Assemble Gravitee panels [1-2-3] together as shown. Refer to the Gravitee Assembly general information page.
- 2) Apply SEG Graphics to back side of panel [1] & underside of panel [3]. Refer to the SEG Installation general information page.
- 3) Connect ceiling panel [3] to top of backwall panels using Bolt to T-nut Connection.

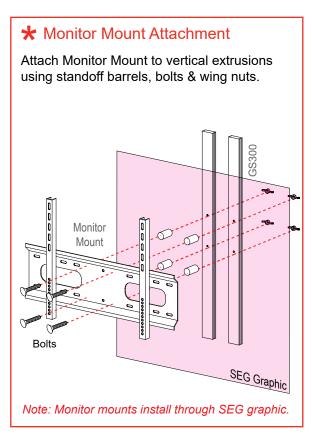


When assembled

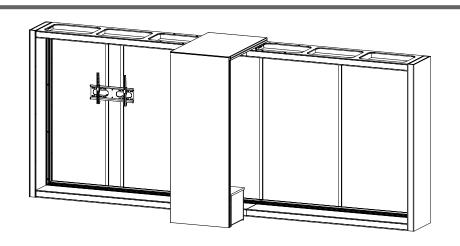




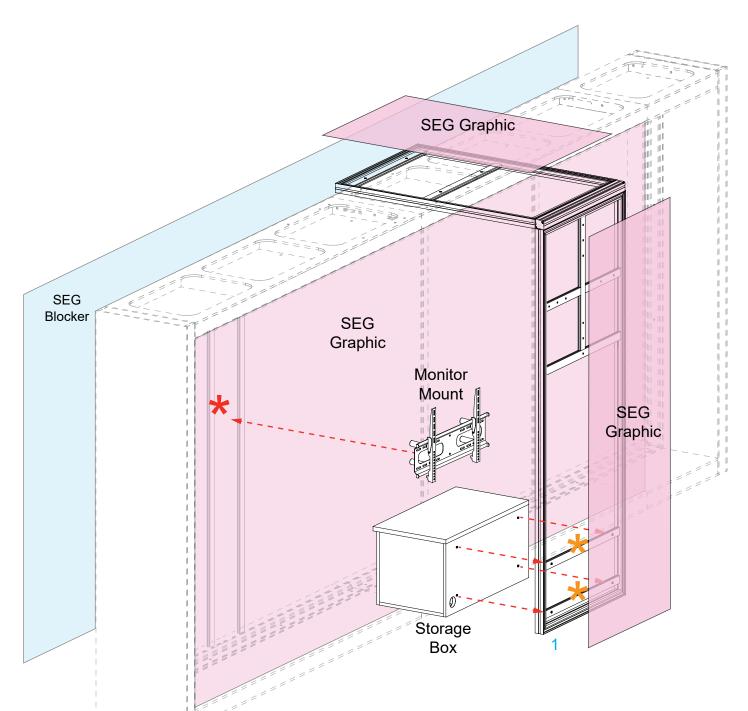




- 1) Attach Storage Box to Gravitee panel [1]. See Storage Box Attachment detail.
- 2) Apply SEG Graphics to front side of panel [1], top of panel [3] & front of lightbox. Refer to the SEG Installation general information page.
- 3) Install Monitor Mount to backwall verticals. See Monitor Mount Attachment detail.
- 4) Apply SEG Blocker to back of lightbox.

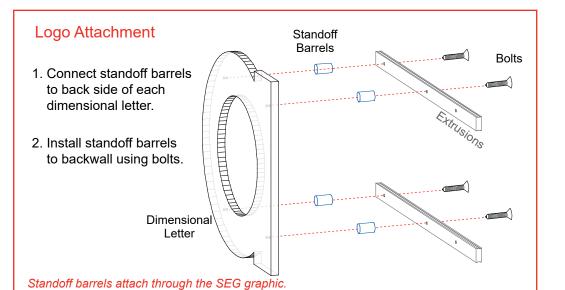


When assembled



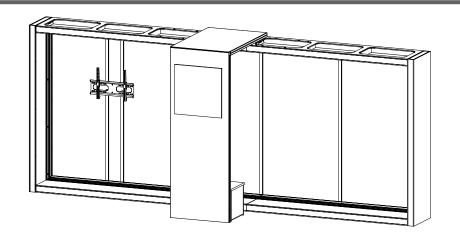


## **Order #XXXXX** Backwall Attachments (cont'd)

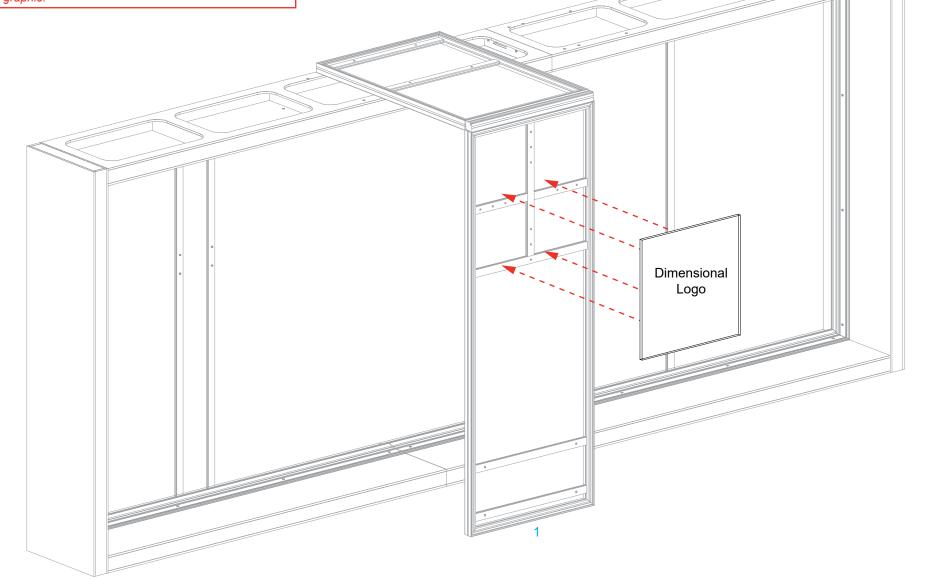


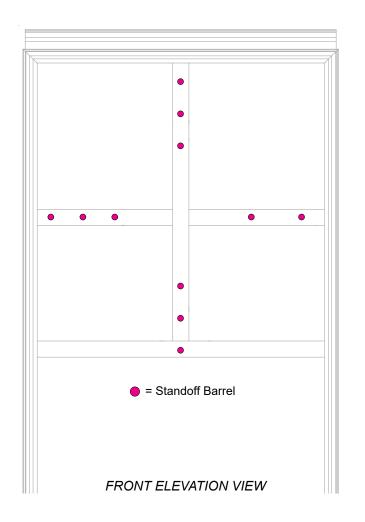
#### Steps:

1) Attach Dimensional Logo to extrusions in Gravitee panel [1], using standoff barrels. See Logo Attachment Detail.



When assembled

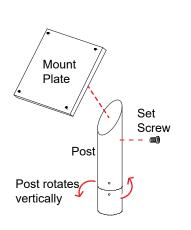






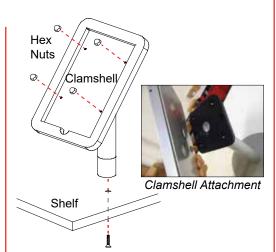
## Order #XXXXX Charging Table & Planter Box

## ★ MOD-1329 iPad Mount Attachment

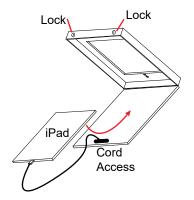


1. Attach Mount Plate to Post, using Set Screw.

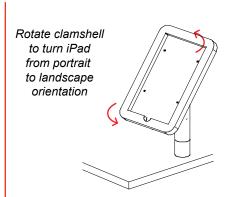
Note: Mount Plate must rotate left & right before installing clamshell.



2. Attach Post to Shelf, using bolt from underside; connect Clamshell to Mount Plate using hex nuts.



3. Insert iPad in Clamshell & feed cord through hole.



Completed Assembly

#### **Optional Cover for Home Button**



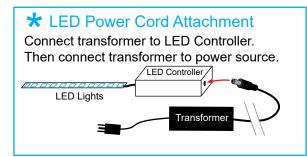
Removed

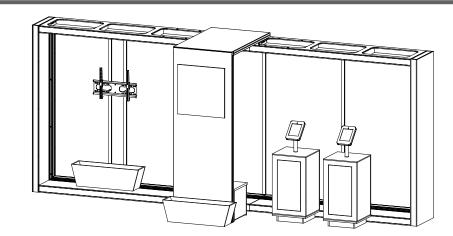


- 1. Remove foam lining from inside bottom of Clamshell.
- 2. Attach Home Button Shield with double-sided tape to inside of Clamshell, keeping top of shield flush with Clamshell opening.

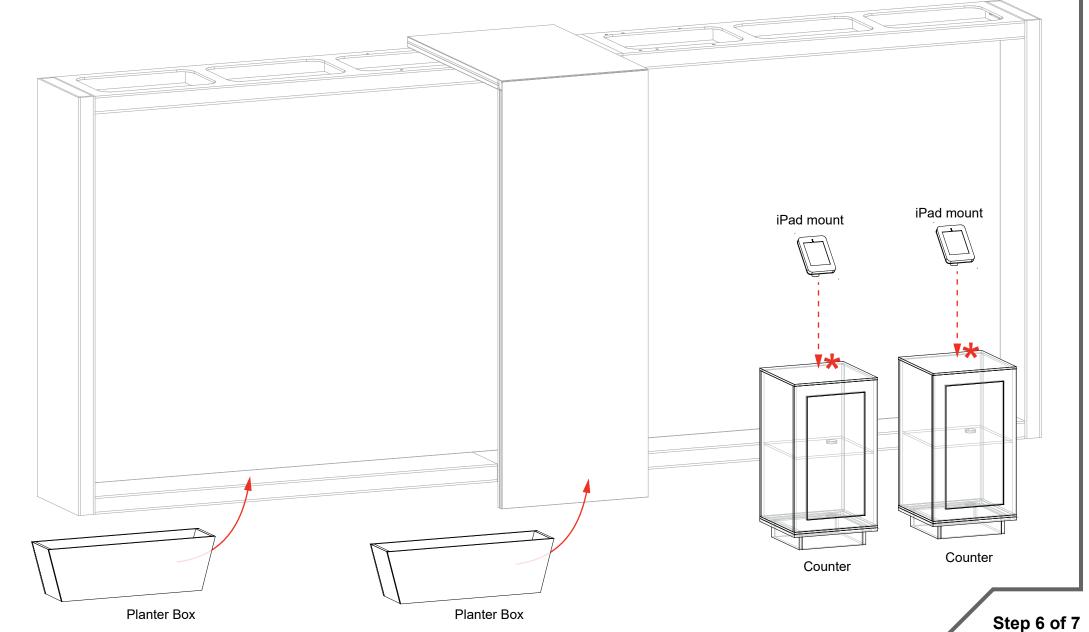
NOTE: This is a permanent fix and cannot be easily removed.

- 1) Place Planter Boxes at locations shown.
- 2) Connect power cord to LED tape lights on underside of Counters.
- 3) Attach iPad mount to counter tops as shown.
- 4) Place Counters in front of backwall.

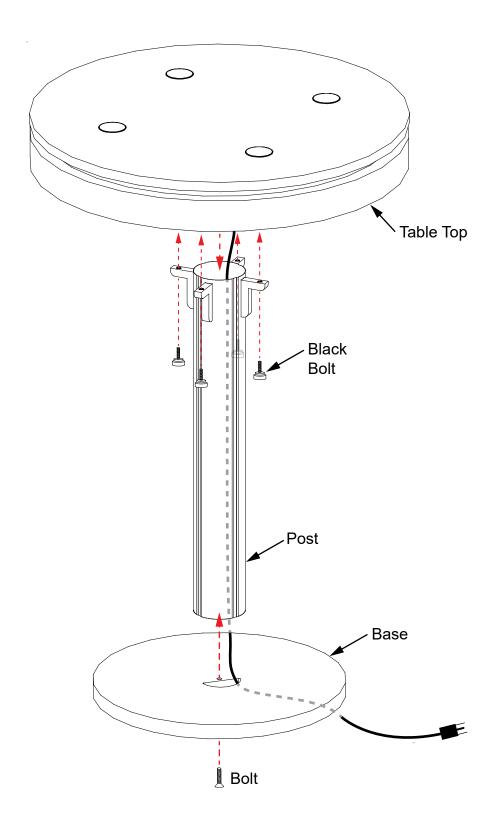


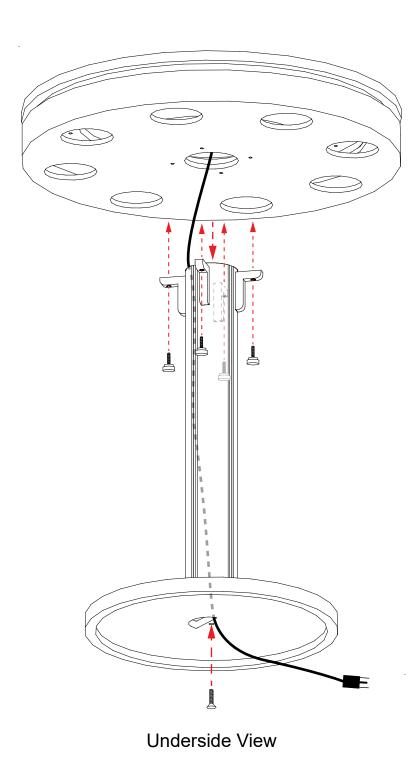


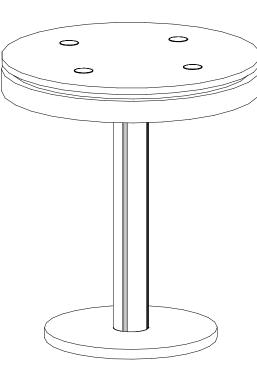
When assembled











Completed Assembly

- 1) Connect base to post, using bolt.
- 2) Route cord from table top through post and base.3) Connect table top to post, with fixed brackets, using black bolts.